

SpiralWorks stairs are fully committed in all aspects of spiral stair manufacture and quality.

GALVANIZING: All stair components are hot dipped galvanized except for top and bottom fixtures on stair baluster, which are cast aluminium meaning the stair components are rust free. SpiralWorks do not use inferior products such as Galvabond.

EXTERNAL FIXTURES: All external screws and bolts are 316 stainless.

POWDERCOATING: All external surfaces are coated with:

- Intepon metal prep primer
- Dulux polyester powder coating
- Jotun powder coating products
- Application procedures as recommended by Dulux

Despite all of these safeguards, we are finding that harsher environments may affect the integrity of the powder coating finish and recommend the following instructions supplied by Dulux.

BUCKET 'N' SPONGE



Dulux™

Looking after the finished product

Maintain both the aesthetic and functional properties of your powder coated finish by regularly cleaning the coated surfaces every six months. In harsher environments with high levels of salt or pollutants such as coast or industrial areas, cleaning should be as frequent as every three months. This will keep your powder coatings looking good for many years to come.

Cleaning is simple...

1. Remove coarse or loose dirt with a soft wet sponge or cloth.
2. Wash the powder coated finish with a warm, mild detergent solution to remove any salt, dust and other deposits with a soft cloth, sponge or brush.
3. After cleaning, rinse the coating with clean, fresh water.

Be careful not to damage the coating surface during cleaning by using harsh materials and cleaners such as steel wool, scouring pads, scrapers, abrasive liquids or powders. Using such cleaning products will scratch and dull the powder coat finish. If solvents must be used, mild solvents such as Isopropanol, White Spirits or Turpentine are recommended. Always test a small, unseen area of the coating prior to cleaning with solvents.