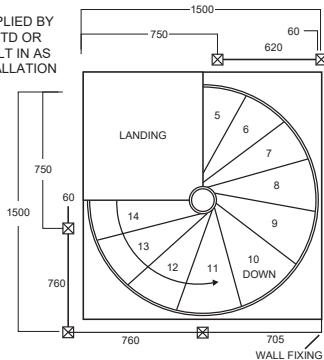
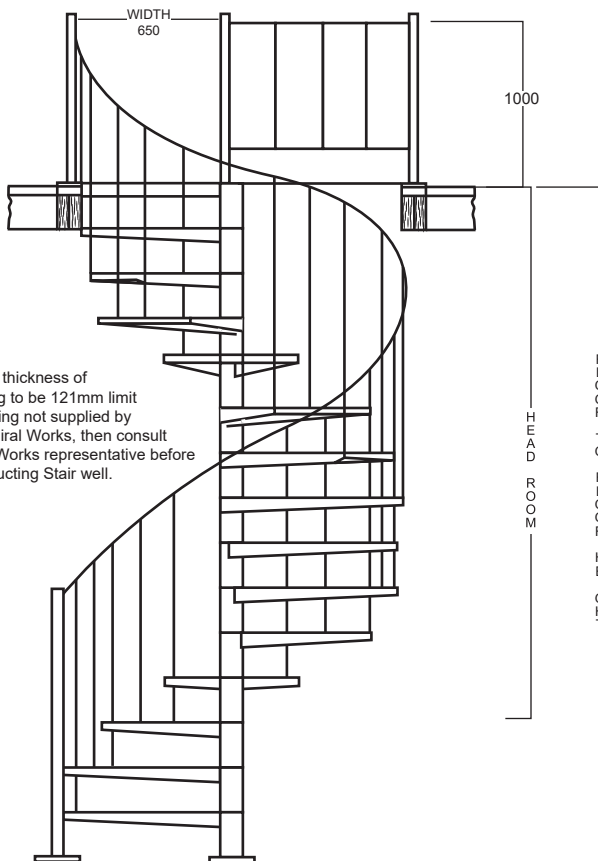


FINISHED OPENING CIRCULAR OR SQUARE

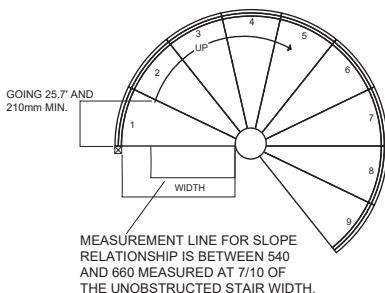
STEEL LANDING SUPPLIED BY SPIRAL WORKS PTY LTD OR TIMBER LANDING BUILT IN AS PART OF STAIR INSTALLATION



PLAN AT LANDING STANDARD STAIRWELL AND BALCONY RAILS



Note: Overall thickness of Landing to be 121mm limit. If Landing not supplied by The Spiral Works, then consult Spiral Works representative before Constructing Stair well.



CONSTRUCTION SPECIFICATIONS

Stair Components

Centre Column 114.3 O.D X 4.5 mild steel pipe

Steel Treads

4mm mild steel plate

Laser cut & folded to uniform size with 20mm nut & bolt to fasten down each rubber tread overlay as standard.

Stair Handrail

Handrail 32 x 5mm round, unbroken PVC.

Balusters 19x1.6 square tubing with a maximum spacing of 125. Handrail posts, top & bottom 40x40x1.6 SHS Grade 450 continuous & uninterrupted handrail is provided on one side of stair with a minimum height above the tread nosing of 865mm.

Balcony Railing

End posts 40x40x1.6 SHS Grade 450

Top rail 32 x 1.6mm round mild steel

Bottom rail & in fills 19x1.6 square tubing

Balcony rails are at a minimum height of 1000 above floor

Balusters are spaced with maximum gap of 125mm.

Treads

Are uniform in shape & size. Risers are uniform in height & vary between 205 - 220 according to site measurement. Width of stairs, tread free of obstruction 625.

Stair Geometry

Stair has risers between 205 - 220. 14 steps to circle at 25.7 degrees.

The going measured at 7/10 ths of clear width is 210 minimum.

The slope relationship is between 640 & 660

Stair can be erected clockwise or anti clockwise & is mechanically joined on site.

Headroom

Using a standard landing with timber top 75mm thick with every 205 riser, clear headroom is 2080.

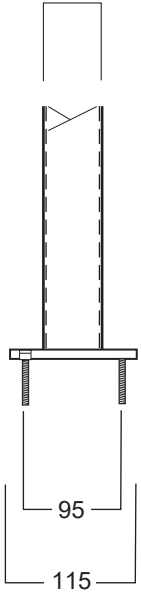
Every 1mm added to riser, adds 12mm to headroom.

Kit Form

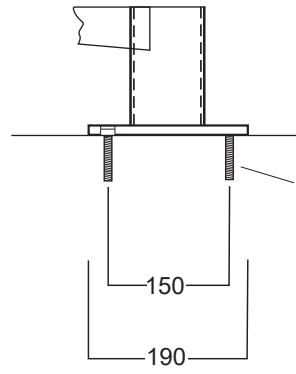
The stair & handrail are kit - form. There is no welding, cutting or grinding required. This allows for easy installation on any finished floor surface.

This system is covered by Registered Design No's: 157138 & 150823 & may not be manufactured or copied, without the written consent of The Spiral Works Pty Ltd.

40 X 40 X 1.6 SHS Grade 450



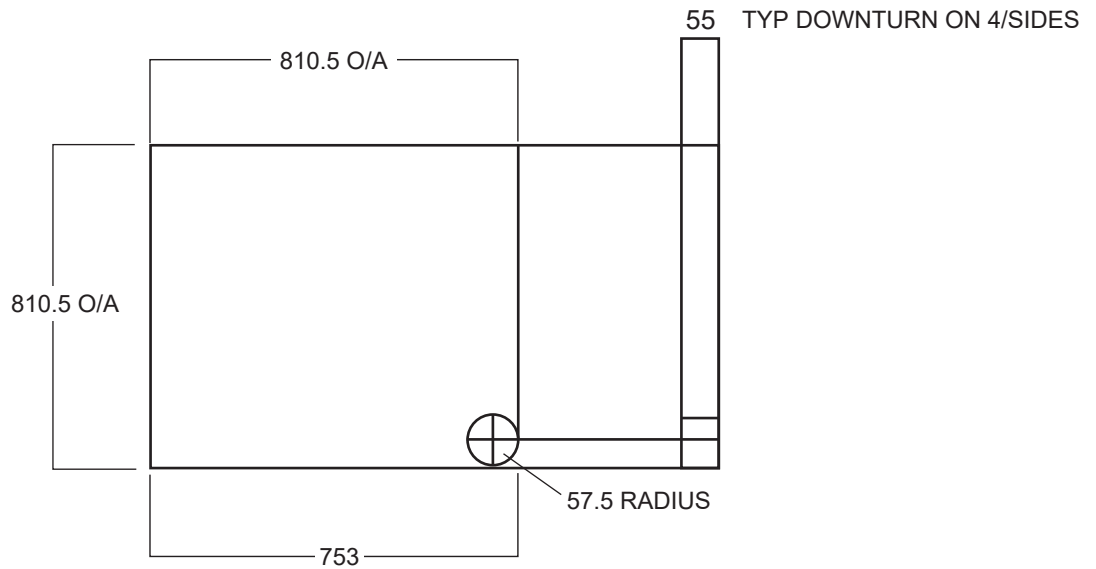
4 No. C'SK. SCREWBOLTS 75 X 8MM
DRILL 8mm HOLE FOR MASONARY
DRILL 7MM HOLE FOR TIMBER



4 No. C'SK. SCREWBOLTS 75 X 8MM
on 150mm PCD
DRILL 8mm HOLE FOR MASONARY
DRILL 7MM HOLE FOR TIMBER

BASE PLATE

HANDRAIL POST BASE



LANDING DETAIL

EXAMPLES ONLY OF SETOUT - WE BUILD TO SUIT

1500 Diameter

208mm to 220mm Riser 14 Treads to Circle at 25.7'

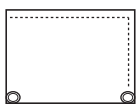
Floor to Floor Height	2640	2860	3080	3300	3520	3740	3960	4180	4400	4620	4840
Number of Risers	12	13	14	15	16	17	18	19	20	21	22
Number of Treads Going	11	12	13	14	15	16	17	18	19	20	21
Going	282	308	334	360	385	411	437	463	488	514	540

14 Steps to Circle at 25.7'

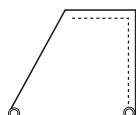


Landing Examples

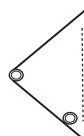
----- Dotted line denotes fixing face



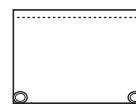
Corner Square



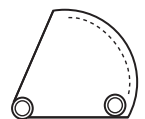
Corner Triangle



Balcony Triangle



Cantilever



Round Triangle