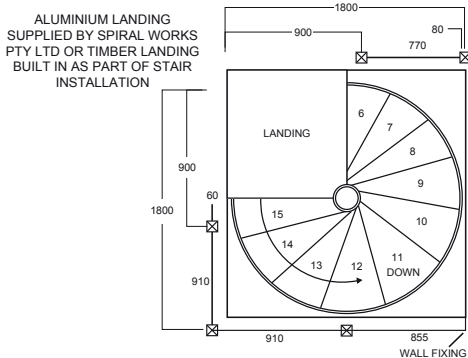
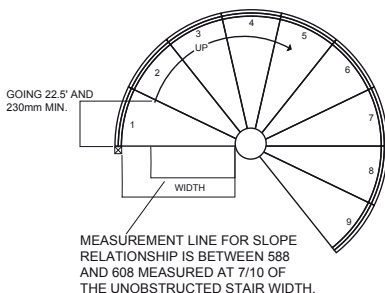
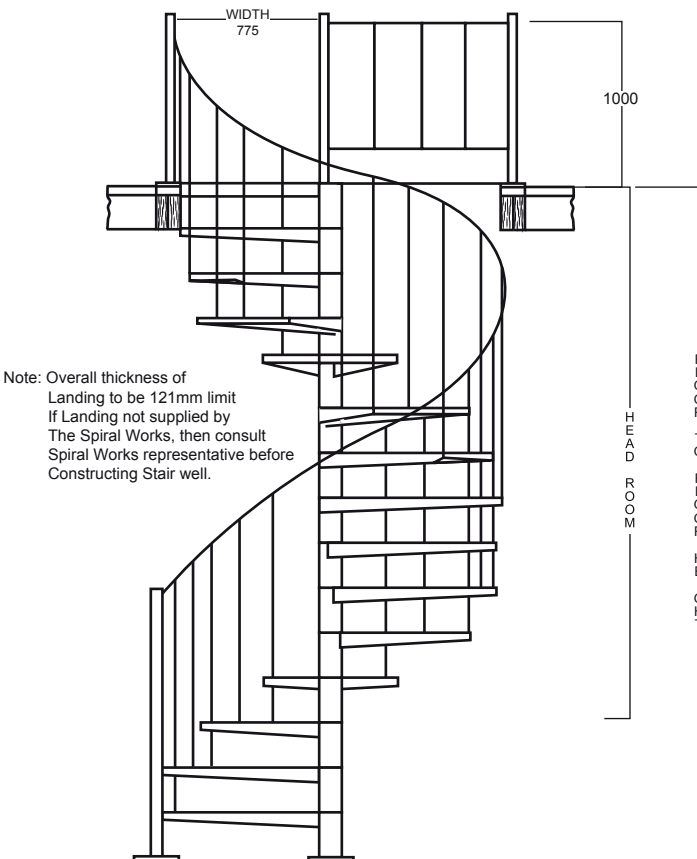


FINISHED OPENING CIRCULAR OR SQUARE



PLAN AT LANDING STANDARD STAIRWELL AND BALCONY RAILS



ALUMINIUM STAIR

Construction Specifications & Components

Centre Column

114.3 O.D X 6.35 CHS Grade 6060 - T5 Aluminium.

Treads

6mm aluminium plate - 5005 H34. Laser cut and folded 90 x 90mm turn-down both sides to weld to riser. Risers are between 178 - 190mm in height as required by floor height. Width of tread free of obstruction 760mm. Anti slip tread pads are standard and are replaceable.

Stair Handrail

Handrail 38 x 5mm round, unbroken PVC or Aluminium tube. Balusters 19 x 2mm square tubing with a maximum spacing of 125mm. Handrail posts, top and bottom 50 x 50 x 3mm SHS Grade 6005A - T5 aluminium. Continuous and uninterrupted handrail is provided on one side of stair with a minimum height above the tread nosing of 865mm.

Balcony Railing - Aluminium

End posts 50 x 50 x 3mm SHS 6005A - T5 aluminium. Top rail 38 x 3mm CHS Grade 6005A - T5 round. Bottom rail and in-fills 19 x 2mm Grade 6005A - T5 square tubing. Balcony rails are at a minimum height of 1000mm above floor. Balusters are spaced with maximum gap of 125mm.

Stair Geometry

Stair has risers between 178 - 190mm 16 steps to circle at 22.5 degrees. The going measured at 7/10ths of clear width is 226mm minimum. The slope relationship is between 588 & 608mm. Stair can be erected clockwise or anti clockwise and is mechanically joined on site.

Headroom

Using a standard landing with timber top 75mm thick with every 178mm riser, clear headroom is 2100mm. Every 1mm added to riser, adds 12mm to headroom.

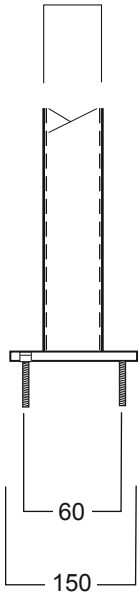
Kit Form

The stair & handrail are kit - form. There is no welding, cutting or grinding required. This allows for easy installation on any finished floor surface.

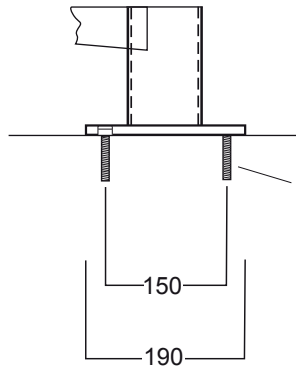
This system is covered by Registered Design No's: 157138 & 150823 and may not be manufactured or copied, without the written consent of Spiralworks Pty Ltd.

*Stairs Comply with National Construction Code (NCC 2022) as a performance solution - refer to PBDB & PSR Template.

50 X 50 X 3 SHS



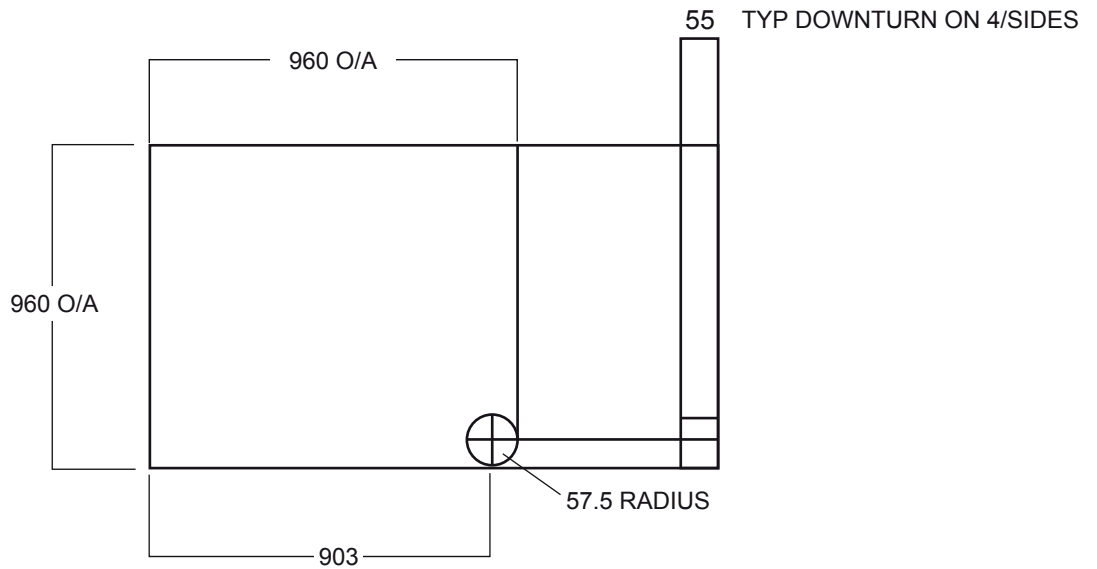
4 No. C'SK. SCREWBOLTS 75 X 10mm
 DRILL 8mm HOLE FOR MASONRY
 DRILL 7MM HOLE FOR TIMBER



4 No. C'SK. SCREWBOLTS 75 X 10mm
 on 150mm PCD
 DRILL 8mm HOLE FOR MASONRY
 DRILL 7MM HOLE FOR TIMBER

BASE PLATE

HANDRAIL POST BASE



LANDING DETAIL

EXAMPLES ONLY OF SETOUT - WE BUILD TO SUIT

1800 Diameter

178mm to 190mm Riser 16 Treads to Circle at 22.5'

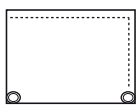
| Floor to Floor Height | 2320 | 2510 | 2700 | 2890 | 3080 | 3270 | 3460 | 3650 | 3840 | 4030 | 4220 |
|------------------------|------|------|------|------|------|------|------|------|------|------|------|
| Number of Risers | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 |
| Number of Treads Going | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 |
| | 247 | 270 | 292 | 315 | 337 | 360 | 382 | 405 | 427 | 450 | 472 |

16 Steps to Circle at 22.5'

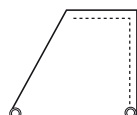


Landing Examples

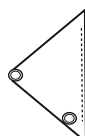
----- Dotted line denotes fixing face



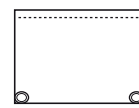
Corner Square



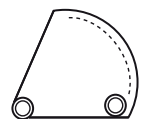
Corner Triangle



Balcony Triangle



Cantilever



Round Triangle